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Quick response: 15-minute response Quick arrival: 2-hour arrival (city outlets) Quick supply: 24-hour supply of common accessories Quick support: 24-hour technical solutions Quick solution: 24-hour solution for general faults

Free guidance on product installation and commissioning

- Free product technical training
- Free on-site routine inspection service Free product exclusive service
- Free product program upgrade

Free product GPS terminal positioning and operation management Free solutions for key and difficult construction

#### HONG KONG TONG NIU TECHNOLOGY LIMITED

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RM 1002, 10/F, EASEY COMM BUILDING, 253-261 HENNESSY ROAD, WAN CHAI HONG KONG nequipment.com



HONG KONG TONG NIU TECHNOLOGY LIMITED

### TONG NIU TECHNOLOGY LIMITED **BRIEF INTRODUCTION**



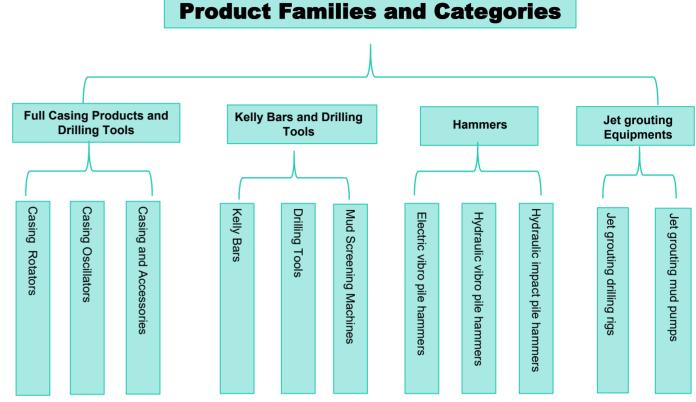
Hong Kong Tongniu Technology Limited, located in Hennessy Road, Wan Chai, Hong Kong, is a high-tech enterprise integrating the design, manufacturing, import and export of professional foundation construction machinery and equipment. TongNiu focuses on overall solutions for foundation construction and provides support for foundation construction methods.

As the provider of complete sets of equipment manufacturing and services for underground foundation construction, the products are mainly : casing oscillator, full-rotary full-casing drilling rigs, hydraulic percussion hammers, hydraulic vibro pile hammers, electric-driven vibro pile hammers, multi-functional pile frames and other foundation construction products. At the same time, TongNiu provides complete sets For sales services on accessories of rotary drilling rig, full-casing process and hammers, such as drill rods, drilling tools, cutter teeth consumables, casing drivers, steel casings, grab buckets, professional clamps, drilling rig accessories, etc., committed to becoming a leader in ecological services in the foundation construction machinery industry.

TongNiu owns a strong technical force based on a R&D team that has been engaged in basic construction machinery design and construction method for many years. Moreover, with an excellent marketing team and regional channel partners, TongNiu has a sound management plan for product market development and product after-sales service. The sales network and representative offices covers Southeast Asia, the Middle East, Europe, America and Russian-speaking regions.

Over the years, TongNiu has been adhering to the principle of "integrity, professionalism, prompt service, and win-win", insisting on the rule of "being customer-centered", always putting customers' interests first, and whole heartedly providing the best products and the highest quality services to each of our customers.

### **TONG NIU MAIN PRODUCTS**



### FULL CASING PRODUCTS AND DRILLING TOOLS



### **TNRT SERIES CASING ROTATOR**

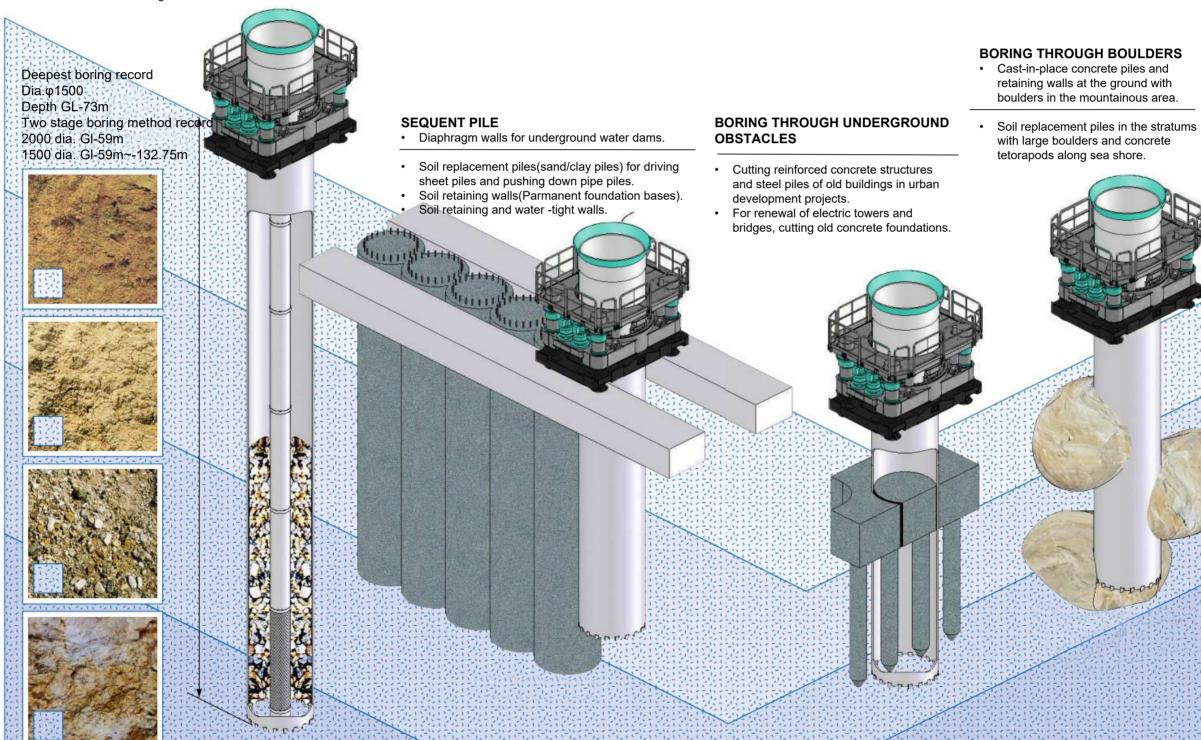
### **Method of Casing Rotator**

### ULTRADEEP BORAING

- Deep cast-in-place concrete piles and long steel piles pushing down into deep soil stablized layers at Tokyo Bay.
- Deep wells for underground water dams in tropical islands.
- Industrial deep wells •
- · Vertical boring in dam sites and ventilation holes of tunnels.

### DREAM OF CIVIL ENGINEERS REALIZED

SUPERTOP foundation technique was developed to construct cast-in-place concrete pile, soil replacement pile, sequent pile and deep well with high efficiency and high vertical accuracy in the ground that was previously understood impossible to execute those works by the former oscillator, such as the stratum containing large boulders, reinforced concrete structure and steel piles.



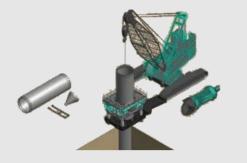
### **BORING THROUGH RED ROCK**

• Insertion of pile end into bed rock. • Vertical boring in bed rock.

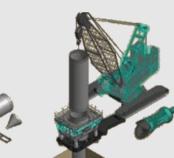


## TNRT SERIES CASING ROTATOR

### **Construction Procedure of Casing Rotator**



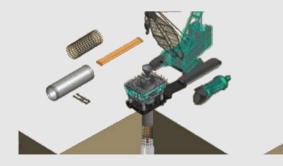
Install starter casing equipped 01 with a cutting shoe. Add new casing section with bolted connection.



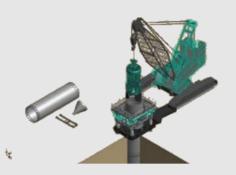
03

05

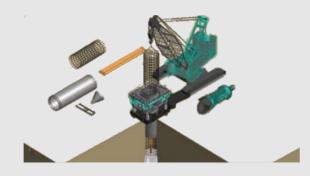
Add new casing sections until pile has been excavated to depth. Keep casing tip ahead of excavation at all times.



Pour concrete using sectional tremie pipe. Maintain concrete head above casing tip at all times.



Excavate soil continuously 02 during casing installation.Maintain water head inside casing to balance external hydrostatic head at all times.



**N4** 

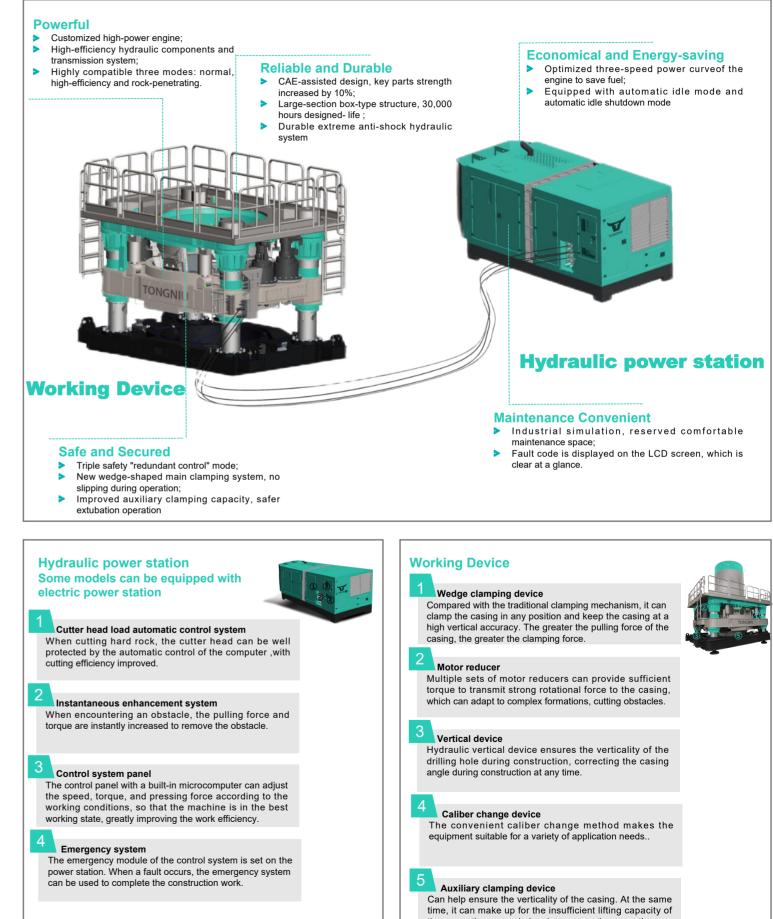
06

Install reinforcement cage and suspend at proper elevation.



Remove casing and tremie pipe sections simultaneously as concrete is poured

## **Structure and Characteristics of Casing Rotator**

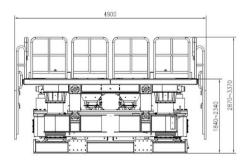


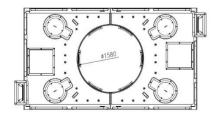
the supporting crane during deep excavation operations.

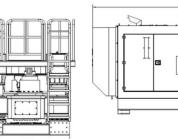
### **TNRT SERIES CASING ROTATOR**

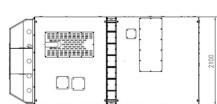
### Main Parameters of TNRT Series Casing Rotator

CASING I	ROTATOR TNRT160G			
Drilling diameter	φ800~φ1600mm			
Rotation torque	1530/910/515kN·m(instantaneous value: 1745 kN·m)			
Slewing speed	1.3/2.2/3.9rpm			
Push-down of casing	max. 380+180 kN=560KN			
Pull-up of casing	2450kN(instantaneous value: 2690 kN)			
Push-down and pull-up stroke	500mm			
Capacity of auxiliary clamping system	/			
Weight of working device	28000Kg			
HYDRA	ULIC POWER PACK			
Engine model	Cummins QSC8.3			
Engine power	197kW (2000r/min)			
Engine fuel consumption	195g/kWh (at maximum power)			
Maximum engine torque	1135N.m/(1300rpm)			
Hydraulic system pressure	<sup>34 Mpa</sup> otator TNRT SERIES Main Parame			
Weight	6000kg			
Control method	remote wired control			

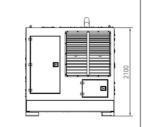


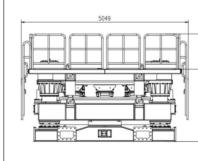






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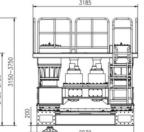


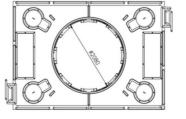
Maximum engine torque

Hydraulic system pressure

Weight

Control method









Drilling diameter		φ1000 <sup>-</sup>
Rotation torque		3100/1
Slewing speed		1.0/1.6
Push-down of casing		max. 68
Pull-up of casing		3760 k
Push-down and pull-up stroke		600 mn
Capacity of auxiliary clamping system		200t
Weight of working device		45000K
	HYDRA	ULIC PO
Engine model		Cummi
Engine power		274 kV
Engine fuel consumption		216g/k

CASING	ROTATOR	TNRT210G
CASING	NUTAION	INVITIO

φ1000~φ2100mm

1835/1035 kN·m (instantaneous value: 3525 kN·m)

6/2.7rpm

580+280 kN

kN (instantaneous value: 4300 kN)

m

### Kg

OWER PACK

nins QSM11-335

W (1800r/min)

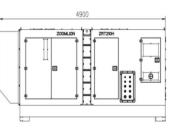
kWh (at maximum power)

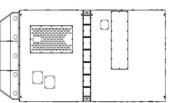
1674N.m/(1400rpm)

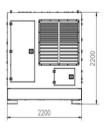
30 Mpa (instantaneous value: 34Mpa)

8000kg

remote wired control





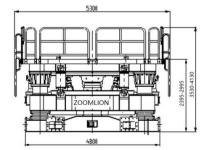


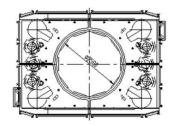
### TONG NIU

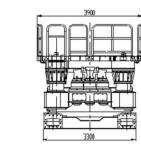
### **TNRT SERIES CASING ROTATOR**

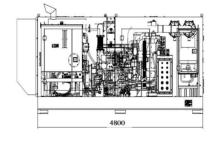
## Main Parameters of TNRT Series Casing Rotator

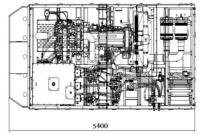
CASING ROTATOR TNRT260G										
Drilling diameter	φ1500~φ2600mm									
Rotation torque	5300/3150/1770 kN·m (instantaneous value: 6200 kN·m)									
Slewing speed	0.6/1.0/1.8 rpm									
Push-down of casing	max. 830 + 360 kN									
Pull-up of casing	4600 kN (instantaneous value: 5200kN)									
Push-down and pull-up stroke	750 mm									
Capacity of auxiliary clamping system	200 t									
Weight of working device	28000Kg									
HYDR	AULIC POWER PACK									
Engine model	Cummins QSX15-500									
Engine power	398 kW (1800r/min)									
Engine fuel consumption	217g/kWh (at maximum power)									
Maximum engine torque	2363N.m/(1400rpm)									
Hydraulic system pressure	30Mpa (instantaneous value: 34Mpa)									
Weight	12000kg									
Control method	remote wired control									

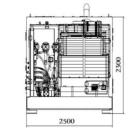




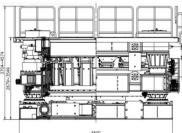


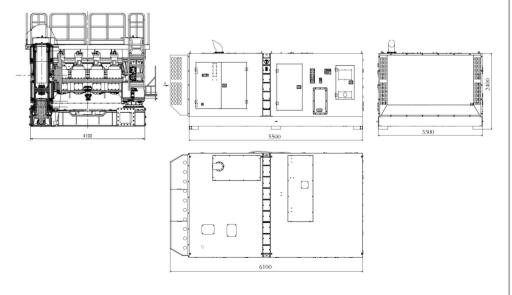


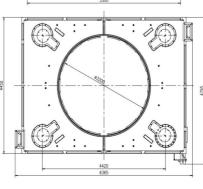




CASING ROTATOR TNRT320G							
Drilling diameter	φ2200~φ3200 mm						
Rotation torque	9100/5350/3050 kN·m (instantaneous value: 11000 kN·m)						
Slewing speed	0.6/1.0/1.8 rpm						
Push-down of casing	max. 1000 + 480 kN						
Pull-up of casing	7250 kN (instantaneous value: 8350 kN)						
Push-down and pull-up stroke	650 mm						
Capacity of auxiliary clamping system	240 t						
Weight of working device	85000Kg						
Н	YDRAULIC POWER PACK						
Engine model	Caterpillar C18						
Engine power	571 kW (1800r/min)						
Engine fuel consumption	217g/kWh (at maximum power)						
Maximum engine torque	2363N.m/(1400rpm)						
Hydraulic system pressure	30Mpa (instantaneous value: 34Mpa)						
Weight	15000kg						
Control method	remote wired control						







### **CASES OF TNRT SERIES CASING ROTATOR**

#### 1. Cases of cast-in-place pile construction method:

TNRT series full casing rotator are suitable for bored pile construction in complex formations, including but not limited to strong shrinkage formations such as silt and quicksand, backfill formations, gravel layers and other collapse-prone shrinkage formations, karst landforms, boulders, underground water pressure, and projects with waste piles or concrete structures below the piles. It is also suitable for special construction scenes where mud wall protection is not allowed or close to existing buildings. The working surface is clean and tidy, and the construction is environmentally friendly and reliable.



#### 2.Cases of interlocking pile construction method:

TNRT series full casing rotator used for interlocking pile construction is suitable for engineering fields, including subway stations, underground smart garages, underground building structures, reservoir reinforcement retaining walls, urban sewage storage tanks, etc. During construction, the concrete pile wall formed by the interlocking of adjacent concrete piles in the plane position (the circumference of the pile parts is embedded) is a retaining structure with good water seepage prevention and blocking of external sand and soil.



2

1. Fuzhou Fengting Street Underground Intelligent Parking Lot Project and Excavation Results

- 2. Taiyuan Sports Center Project and Excavation Results 3. Nanjing Qinhuai District shield tunneling starting shaft project
- 4. Hefei First People's Hospital project and excavation results

### 3. Cases of Pile removal and obstacle removal construction method:

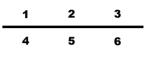
The TNRT series full casing rotator used for pile removal construction method is mainly used in the construction of old urban area reconstruction, municipal construction, subway tunnels, bridge reconstruction and other related projects, where old concrete structures and abandoned pile foundations are encountered underground, or new foundation piles are poured after the old piles are removed. The construction process is simple and reliable, with low noise and vibration, which reduces the disturbance to the surrounding soil and can be constructed close to existing buildings. Abandoned engineering foundation piles, bridge piles, underground reinforced concrete



#### 4.Cases of Reverse construction method of steel column implantation:

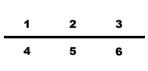
The TNRT series full casing rator used for steel column implantation construction is mainly suitable for reverse construction in cover-excavation construction. It is particularly suitable for large-scale underground engineering construction in urban bustling areas, deep excavation, weak strata, and low foundation bearing capacity. During construction, the straightening function of the drilling rig is relied on to ensure that the vertical accuracy of the steel column is controlled within 2‰; at the same time, the clamping and pressing and pulling functions of the drilling rig are relied on to ensure the elevation and center point control of the steel column. Reverse construction of large-scale underground projects is conducive to the rapid restoration of road traffic, reducing foundation pit rebound, and improving construction safety.





- 1. Shanghai Lingang District Obstacle Removal Project
- 2. Nantong Bridge Reconstruction and Pile Removal Project
- 3. Ningbo Housing Project Pile Removal and Obstacle Removal Project
- 4. Nanjing Metro Line Obstacle Removal Project
- 5. Hangzhou Logistics Park Obstacle Removal Project
- 6. Nanjing Expressway Pile Replacement Project





- 1. Nanjing People's Court steel column insertion construction
- 2. Guangzhou Zengcheng Railway Station Project
- 3. Beijing Metro Line 14 Pingleyuan Station Project
- 4. Taiyuan Metro Line 1 Xiayuan Station Project
- 5. Changsha Metro Line 6 Yaoling Station Project
- 6. Shijiazhuang Metro Line 13 People's Square Station Project



## TNM SERIES CASING OSCILLATORS

### **Method of TNM Series Casing Oscillators**

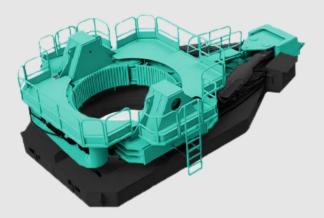
Cased Drilled Shafts are required when ground conditions are so unstable that drilled holes can not safely be stabilized with drilling slurry or where lose of ground must be controlled. Casing can be temporary or permanent steel pipe which provides a 100% stable excavation for the full length of the drilled shaft. The Casing Oscillator method provides a superior method for drilled shaft construction with high quality ensuring an uninterrupted construction schedule through the elimination of anomalies. This technology is the only proven method to drill large diameter shafts in caving conditions, such as loose sands and gravelly soil with cobbles and boulders. Boulders several feet in diameter can be removed safely by the use of Hammer Grab without major interruption to the excavation process. Since only water is used for drilling, environmental concerns are minimized or totally eliminated.



## TNM SERIES CASING OSCILLATORS **Casing Oscillators for Rotary Drilling Rig & Crawler Crane**

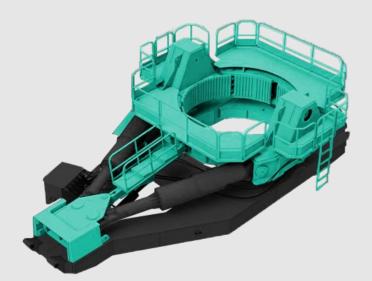
TNM series casing oscillator is an environment-friendly pile construction product that integrates full hydraulic power transmission and electromechanical hydraulic control, with the characteristics of high construction safety, strong power, strong adaptability to working conditions, low construction cost, convenience and high efficiency,etc..

According to the different construction methods, it can be divided into two categories:

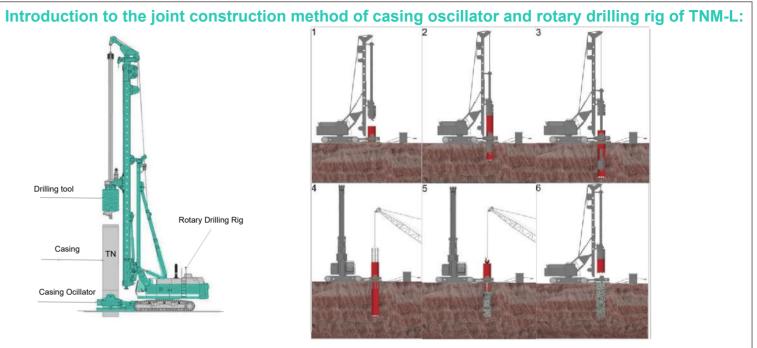


TNM-L series is a new set of complete pipe pile construction products working with rotary drilling rigs: The overall structure is safe and reliable, and the equipment can be driven by the power source of the rotary drilling rig, reducing the configuration of individual power units.

**TNM-H series** is a complete set of pipe pile construction products for use with impact grab crawler cranes: the whole machine is powerful, equipped with a Cummins engine and an efficient hydraulic system, and can be applied to more complex working conditions.



### **Construction Procedure of TNM Series Casing Oscillator**

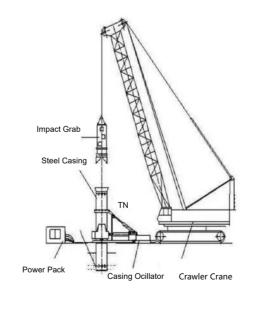


Step 1: Assemble and debug the casing oscillator and the rotary drilling rig, and install the first section of steel casing with alloy cutting teeth at the bottom; Step 2: Adopt the rotary drilling rig to drive the casing down or adopt the casing oscillator to drive the casing down, and start the process of taking soil from the casing of the rotary drilling rig at the same time.

Step 3: Repeat the process of connecting and lowering the casing and taking soil from the rotary drilling rig until the hole is drilled to the designed depth; Step 4: After the hole is tested and qualified, lower and install the steel cage;

Step 5: Install the underwater concrete pouring guide tube and start pouring concrete; Step 6: Pull out the casing while pouring until the concrete pouring height meets the design requirements, all the casings are pulled out, and the pile foundation construction is completed.

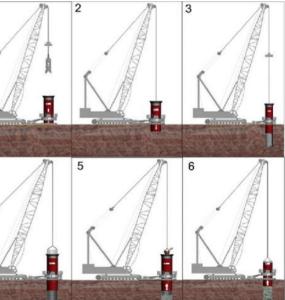
### Introduction to the joint construction method of casing oscillator and crawler crane of TNM-H:





Step 1: Assemble and debug the casing oscillator and crawler crane, and install the first section of steel casing with alloy cutting teeth at the bottom; Step 2: The casing oscillator drives the casing to swing and lower, and the crawler crane starts to grab soil at the same time; Step 3: Repeat the process of connecting and lowering the casing and grabbing soil by the crane until the hole is drilled to the designed depth; Step 4: After the hole is tested and qualified, the steel cage is lowered and installed; Step 5: Install the underwater concrete pouring guide tube and start pouring concrete; Step 6: Pull out the casing while pouring until the concrete pouring height meets the design requirements, and all the casing is pulled out to complete the pile

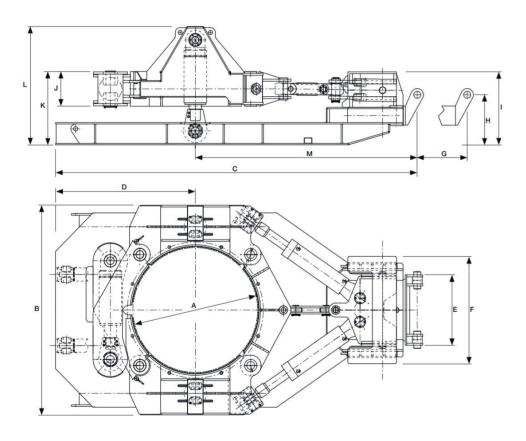
foundation construction



### TNM SERIES CASING OSCILLATORS

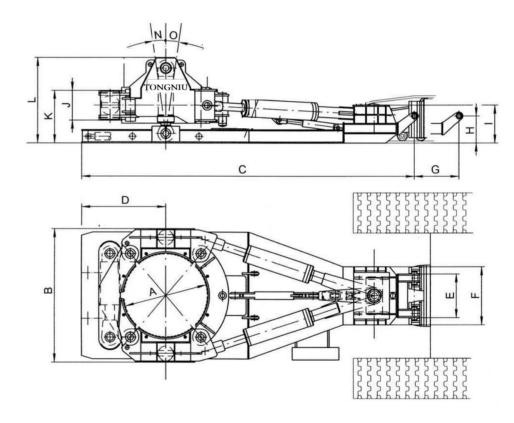
## Method of TNM Series Casing Oscillators

TNM-L series Technical Specifications												
Model	TNM120L	TNM150L	TNM180L	TNM200L								
Casing Diam. (mm)	ф600~ф1200	ф800~ф1500	ф1000~ф1800	ф1200~ф2000								
Max.Torque (kN·m)	1200	1900	2560	2860								
Lifting Force (kN)	1560	1880	2280	2280								
Lifting Stroke (mm)	450	450	450	450								
Clamping Force (kN)	1500	2100	2100	2250								
Outline Dimension (mm) Length×Width×Height	4200×2400×1700	4280×2500×1750	5200×2900×1750	4860×3100×1750								
Weight (Kg)	16000	18000	21000	22000								



ТҮРЕ	Α	В	С	D	E	F	G	н	1	J	К	L	Μ
TNM120L	1200	2050	3270	1000	800	1000	400	630	1000	400	810	1485	2270
TNM150L	1500	2500	4070	1420	800	1250	450	630	1100	500	1020	1600	2800
TNM180L	1800	3020	5300	2015	800	1350	450	630	1050	500	1050	1705	3200
TNM200L	2000	3220	5560	800	800	1400	450	630	1050	500	1050	1685	3545

TNM-H Series Technical Specifications												
Model	TNM200H	TNM250H	TNM300H	TNM330H	TNM400H							
Casing Diam. (mm)	Мах. ф2000	Max.ф2500	Max.ф3000	Max.ф3300	Max. ф4000							
Max.Torque (kN·m)	4320	9500	13500	16600	28000							
Lifting Force (kN)	3140	5150	7250	10200	13300							
Lifting Stroke (mm)	550	600	650	650	550							
Clamping Force (kN)	2570	3780	4780	6300	6700							
Rotation (degree)	24	22	22	24	24							
Outline Dimension (mm) Length×Width×Height	7860×3520×1980	8895×4000×2360	9900×4500×2600	10765×5100×2800	13030×6166×3063							
Weight (Kg)	38500	48000	57000	57000	1000000							



ТҮРЕ	Α	В	С	D	E	F	G	Н	1	J	К	L	Ν	0
TNM200H	2000	3200	7860	1875	1195	1400	/	700	1057	800	1300	1980	6	8
TNM250H	2500	400	8800	2230	1015	1500	/	700	1130	700	1400	2050	/	/
TNM300H	3000	4500	9810	2600	1015	1650	/	700	1165	900	1500	2605	/	/
TNM330H	3300	5100	10765	2950	1014	1600	/	700	1265	800	1620	2730	/	/
TNM400H	4000	6166	12740	3210	1880	2240	/	740	1688	1100	1858	2678	/	/

# TNM SERIES CASING OSCILLATORS

### **PowerPack of TNM Series Casing Oscillators**



		Power Station		
Model	TYPE1	TYPE2	TYPE3	TYPE4
Engine Type	CumminsQSC8.3	CumminsQSC11-335	CumminsX15-CS4	Cat C18
Engine power (KW)	197	273	373	571
RPM (rpm)	1700	1700	1700	1700
Max. oil flow of main hydraulic pumps (L/min)	780	1020	1360	2040
Operation Pressure (Bar)	320	320	320	320
Oil tank (Liter)	800	1000	1800	1500
Fuel tank (Liter)	430	430	430	1000
Dimension L×W×H	4500×2100×2343	4800×2100×2343	5400×2519×2700	6100×3300×2835
Unit weight (Kg)	6000	8000	10000	12000
Aplication	TNM180L\TNM200L \TNM200H	TNM250H\ TNM300H	TNM300H\ TNM330H	TNM400H

Wired Control 10 meters

Emergency stop switch 5 Located in the lower part of the fuselage

Smart key Located on the upper part of the fuselage

### **CASES OF TNM SERIES CASING OSCILLATORS**

### 1. Cases of cast-in-place pile construction method:

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#### 2. Cases of interlocking pile construction method:

TNRT series full casing rotator used for interlocking pile construction is suitable for engineering fields, including subway stations, underground smart garages, underground building structures, reservoir reinforcement retaining walls, urban sewage storage tanks, etc. During construction, the concrete pile wall formed by the interlocking of adjacent concrete piles in the plane position (the circumference of the pile parts is embedded) is a retaining structure with good water seepage prevention and blocking of external sand and soil.

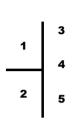








**TNM-L series** 

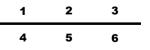


- 1. First appearance at American exhibition
- 2. Kunming Iron and Steel Relocation Project Construction
- 3. Construction in Vladivostok, Russia
- 4. Heyuan High-tech Zone Housing Construction
- 5. Beijing Subway Line 6 Construction
- 6. Shenzhen Baoan Avenue Construction





#### **TNM-H** series



1. Fuzhou Fengting Street Interlocking Pile Project

Haikou Jinmao East Road Project The world's largest 4.0m diameter casing oscillator

Shenzhen Library Occlusal Pile Project Wutong Bridge Project in Leshan, Sichuan Hefei Langxi Road Reconstruction Project

## **CASING OF CASING ROTATORS**

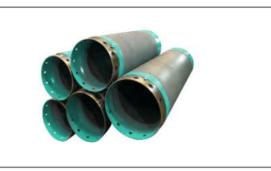
### **ACCESSORIES OF FULL CASING EQUIPMENTS**



Casing



Casing



Casing



**Casing Shoes** 

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	D1/D2	S	В		v	Veight(kg) pe	er Working L	ength(L)		
	(n	nm)		1m	2m	3m	4m	5m	6m	5m
	600/520	20	40	380	672	993	1,255	1,546	1,838	2,421
	700/620	20	40	447	789	1,131	1,473	1,815	2,157	2,841
	800/720	20	40	514	906	1,298	1,690	2,082	2,474	3,258
	900/820	20	40	580	1,022	1,464	1,906	2,348	2,790	3,674
	1000/920	20	40	640	1,133	1,626	2,119	2,612	3,150	4,091
-	1,080/1,000	20	40	690	1,190	1,720	2,260	2,820	3,350	4,420
-0	1,200/1,120	25	40	860	1,600	2,340	3,080	3,820	4,560	6,030
	1,500/1,400	25	50	1,440	2,370	3,300	4,230	5,160	6,090	7,950
	1,800/1,700	25	50	1,720	2,830	3,950	5,070	6,190	7,310	9,550
	1,800/1,680	25	60	1,837	2,932	4,026	5,120	6,215	7,309	9,498
	2,000/1,880	25	60	2,190	3,430	4,670	5,910	7,150	8,390	10,870
	2,200/2,080	25	60	2,410	3,780	5,140	6,510	7,880	9,250	11,990
	2,500/2,380	30	60	2,810	4,670	6,530	8,400	10,270	12,140	15,880
	2,800/2,640	35	80	3,929	6,488	9,047	11,606	14,166	16,725	21,843
	3,000/2,840	35	80	4,147	6,706	9,265	11,824	14,384	16,943	22,061

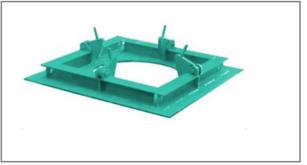
Single Wall Casing



Impact Hammer



Pin



**Casing Holder** 



**Drives and Coneectors** 



**Casing Protection Cap** 



Casing Quick Release



Swivel



Driver

Full Casing Product and Drilling Tools

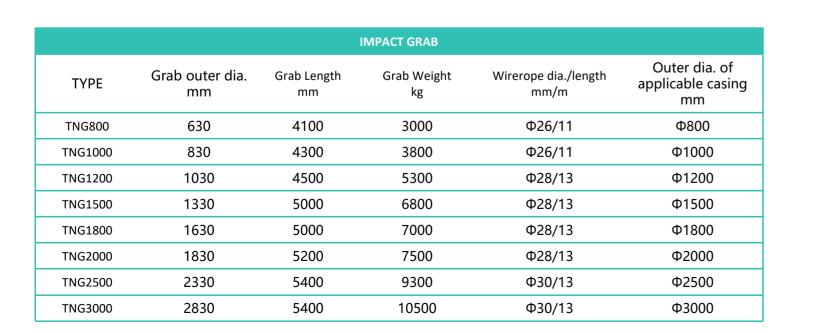
### **IMPACT GRAB**

### **FULL CASING CUTTINGS**



Impact grab 210-320



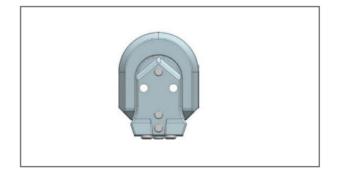




Cutting 45



Reinforced alloy cutting tool 50



Cutting



Cutting 50



Alloy cutting tool holder



**Casing Screw**